

# BLAU PARTS®

## Guidelines For Audi A6 1998-04 Front Bumper Removal

### ! CAUTION !

Performing Work on Your Automobile Without Having Proper Knowledge, Mechanical Ability or the Proper Tools and Safety Equipment, CAN CAUSE SEVERE INJURY OR DEATH !

BLAUfergnugen! Inc. recommends you have an A.S.E. Certified Technician install your parts to ensure your safety.

**ALWAYS WEAR SAFETY GLASSES AND OTHER SAFETY ITEMS WHEN PERFORMING THE FOLLOWING WORK**

The following information is simply a guideline and is not intended to replace the official Bentley Factory Manual. Always refer to the factory manual for proper installation and safety guidelines.

- 1) Elevate vehicle on an automotive lift or proper jack stands and remove the lower splash pan.
- 2) Unplug the lower fog lights and horns. You will be able to access the electrical plugs from behind the bumper cover. There are a total of two horns, one on each side, located just above the fog lights. **(Image 1)**
- 3) Pinch off the vehicle end of the headlamp washer hose and remove the plastic clip. This hose is located on the drivers side of the vehicle just in front of the windshield washer tank. (Be careful not to break or destroy the clip as it will need to be reused) **(Image 2)**
- 4) Locate and remove the (2) 10mm fasteners from each inner fender liner, just in front of each tire. **(Image 3)**



Image 1



Image 2



Image 3

5) Locate and remove the (6) 10mm nuts that hold the bumper cover ends to the inner fenders. These fasteners are located behind the bumper cover, inside the forward edges of the inner fenders. **(Image 4)**

6) Remove the lower passenger and driver side bumper grilles, then locate and remove the fasteners located in the top of each grille opening (one fastener per side). **(Image 5)**

7) With a firm grip, pull forward and outward on the bumper cover on each side of the vehicle. Use care while slowly working your way to the middle of the bumper cover, then fully remove the bumper cover. **(Image 6)**



Image 4



Image 5



Image 6